

## DOW CORNING(R) 3110 RTV SILICONE RUBBER ENCAPSULANT

## 1. PRODUCT AND COMPANY IDENTIFICATION

Dow Corning Corporation  
South Saginaw Road  
Midland, Michigan 48686

**24 Hour Emergency Telephone: (989) 496-5900**

Customer Service: (989) 496-6000

Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 01333577

Revision Date: 2011/03/08

Generic Description: Silicone elastomer

Physical Form: Viscous Liquid

Color: Off-White

Odor: Slight odor

NFPA Profile: Health 2 Flammability 1 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

## 2. HAZARDS IDENTIFICATION

**POTENTIAL HEALTH EFFECTS****Acute Effects**

Eye: Direct contact may cause mild irritation.

Skin: May cause mild irritation.

Inhalation: Irritates respiratory passages very slightly.

Oral: Low ingestion hazard in normal use.

**Prolonged/Repeated Exposure Effects**

Skin: Repeated or prolonged exposure may irritate seriously.

Inhalation: No known applicable information.

Oral: Repeated ingestion or swallowing large amounts may injure internally.

**Signs and Symptoms of Overexposure**

No known applicable information.

**Medical Conditions Aggravated by Exposure**

No known applicable information.

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The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
682-01-9	1.0 - 5.0	Tetrapropyl orthosilicate

The above components are hazardous as defined in 29 CFR 1910.1200.

**4. FIRST AID MEASURES**

Eye:	Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 5 minutes while holding the eyelid(s) open. Obtain medical attention.
Skin:	As quickly as possible remove contaminated clothing, shoes and leather goods (e.g. watchbands, belts). Quickly and gently blot or brush away excess chemical. Immediately flush with lukewarm gently flowing water for 15 minutes. Completely decontaminate clothing, shoes and leather goods before reuse or discard. Obtain medical attention.
Inhalation:	If symptoms are experienced remove source of contamination or move victim to fresh air. If irritation persists, obtain medical advice.
Oral:	If irritation or discomfort occur, obtain medical advice.
Notes to Physician:	Treat according to person's condition and specifics of exposure.

**5. FIRE FIGHTING MEASURES**

Flash Point:	> 212 °F / > 100 °C (Closed Cup)
Autoignition Temperature:	Not determined.
Flammability Limits in Air:	Not determined.
Extinguishing Media:	On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO <sub>2</sub> ), dry chemical or water spray. Water can be used to cool fire exposed containers.
Fire Fighting Measures:	Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.
Unusual Fire Hazards:	None.

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**6. ACCIDENTAL RELEASE MEASURES**

Containment/Clean up: Determine whether to evacuate or isolate the area according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbant. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See Section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

**7. HANDLING AND STORAGE**

Use with adequate ventilation. Product evolves n-propyl alcohol when exposed to water or humid air. Provide ventilation during use to control n-propyl alcohol within exposure guidelines or use respiratory protection. Avoid eye contact. Avoid skin contact. Do not take internally.

Keep container closed and store away from water or moisture.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION****Component Exposure Limits**

<u>CAS Number</u>	<u>Component Name</u>	<u>Exposure Limits</u>
682-01-9	Tetrapropyl orthosilicate	See n-propyl alcohol comments.

n-Propyl alcohol is formed upon contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL (final rule): TWA 200 ppm, STEL 250 ppm. ACGIH TLV: TWA 100 ppm.

**Engineering Controls**

Local Ventilation: None should be needed.  
General Ventilation: Recommended.

**Personal Protective Equipment for Routine Handling**

Eyes: Use proper protection - safety glasses as a minimum.

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Skin:	Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as soon as possible and thoroughly flush affected areas with cool water. Chemical protective gloves are recommended.
Suitable Gloves:	Avoid skin contact by implementing good industrial hygiene practices and procedures. Select and use gloves and/or protective clothing to further minimize the potential for skin contact. Consult with your glove and/or personnel protective equipment manufacturer for selection of appropriate compatible materials.
Inhalation:	No respiratory protection should be needed.
Suitable Respirator:	None should be needed.

**Personal Protective Equipment for Spills**

Eyes:	Use proper protection - safety glasses as a minimum.
Skin:	Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as soon as possible and thoroughly flush affected areas with cool water. Chemical protective gloves are recommended.
Inhalation/Suitable Respirator:	No respiratory protection should be needed.
Precautionary Measures:	Avoid eye contact. Avoid skin contact. Do not take internally. Use reasonable care.
Comments:	<p>Product evolves n-propyl alcohol when exposed to water or humid air. Provide ventilation during use to control n-propyl alcohol within exposure guidelines or use respiratory protection.</p> <p>When heated to temperatures above 180 degrees C in the presence of air, product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard, a known skin and respiratory sensitizer, and an irritant to the eyes, nose, throat, skin, and digestive system. Safe handling conditions may be maintained by keeping vapor concentrations within the OSHA Permissible Exposure Limit for formaldehyde.</p>

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding aerosol inhalation toxicity, please refer to the guidance document regarding the use of silicone-based materials in aerosol applications that has been developed by the silicone industry ([www.SEHSC.com](http://www.SEHSC.com)) or contact the Dow Corning customer service group.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Physical Form:	Viscous Liquid
Color:	Off-White
Odor:	Slight odor
Specific Gravity @ 25°C:	1.14
Viscosity:	13,000 mPa s

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Freezing/Melting Point: Not determined.  
Boiling Point: > 65 °C  
Vapor Pressure @ 25°C: Not determined.  
Vapor Density: Not determined.  
Solubility in Water: Not determined.  
pH: Not determined.  
Volatile Content: Not determined.  
Flash Point: > 212 °F / > 100 °C (Closed Cup)  
Autoignition Temperature: Not determined.  
Flammability Limits in Air: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

**10. STABILITY AND REACTIVITY**

Chemical Stability: Stable.

Hazardous Polymerization: Hazardous polymerization will not occur.

Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction. Water, moisture, or humid air can cause hazardous vapors to form as described in Section 8.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde. Quartz. Metal oxides.

**11. TOXICOLOGICAL INFORMATION****Special Hazard Information on Components**

No known applicable information.

**12. ECOLOGICAL INFORMATION****Environmental Fate and Distribution**

Complete information is not yet available.

**Environmental Effects**

Complete information is not yet available.

**DOW CORNING(R) 3110 RTV SILICONE RUBBER ENCAPSULANT****Fate and Effects in Waste Water Treatment Plants**

Complete information is not yet available.

## Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)	High	Medium	Low
Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

**13. DISPOSAL CONSIDERATIONS****RCRA Hazard Class (40 CFR 261)**

When a decision is made to discard this material, as received, is it classified as a hazardous waste? No

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

**14. TRANSPORT INFORMATION****DOT Road Shipment Information (49 CFR 172.101)**

Not subject to DOT.

**Ocean Shipment (IMDG)**

Not subject to IMDG code.

**Air Shipment (IATA)**

Not subject to IATA regulations.

Call Dow Corning Transportation, (989) 496-8577, if additional information is required.

**15. REGULATORY INFORMATION**

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

**EPA SARA Title III Chemical Listings**

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**Section 302 Extremely Hazardous Substances (40 CFR 355):**

None.

**Section 304 CERCLA Hazardous Substances (40 CFR 302):**

None.

**Section 311/312 Hazard Class (40 CFR 370):**

Acute: No  
 Chronic: No  
 Fire: No  
 Pressure: No  
 Reactive: No

**Section 313 Toxic Chemicals (40 CFR 372):**

None present or none present in regulated quantities.

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

**Supplemental State Compliance Information****California**

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

**Massachusetts**

No ingredient regulated by MA Right-to-Know Law present.

**New Jersey**

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
70131-67-8	55.0 - 75.0	Dimethyl siloxane, hydroxy-terminated
68855-54-9	15.0 - 35.0	Diatomaceous earth, flux calcined
14464-46-1	<=15.0	Cristobalite
21645-51-2	5.0 - 10.0	Alumina hydrate
682-01-9	1.0 - 5.0	Tetrapropyl orthosilicate

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14808-60-7 &lt;=1.0 Quartz

**Pennsylvania**

<u>CAS Number</u>	<u>Wt %</u>	<u>Component Name</u>
70131-67-8	55.0 - 75.0	Dimethyl siloxane, hydroxy-terminated
68855-54-9	15.0 - 35.0	Diatomaceous earth, flux calcined
14464-46-1	<=15.0	Cristobalite
21645-51-2	5.0 - 10.0	Alumina hydrate
682-01-9	1.0 - 5.0	Tetrapropyl orthosilicate
14808-60-7	<=1.0	Quartz

**16. OTHER INFORMATION**

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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