

PRODUCT NAME 69X1732 INCRALAC

DESCRIPTION

StanChem 69X1732 INCRALAC® represents a modern breakthrough in clear, air-dry coatings for copper base alloys. In an extensive research program initiated by the *International Copper Research Association* (INCRA), INCRALAC® was found to provide the best protection for copper and brass of all air-dry coatings tested. Formulated from a blend of acrylic resins, INCRALAC® also contains a U.V. absorber and a chelating agent to inhibit under-film. Available in a semi-gloss:69X1990 & low gloss: 69x1995.

ADVANTAGES

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| * AIR DRY | *RECOMMENDED BY INCRA | *CORROSION RESISTANT |
| *EASY TO APPLY | *WEATHER RESISTANT | *FAST CURING |
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PRODUCT DATA

TYPE:	Thermoplastic Acrylic	SUBSTRATES:	Copper or copper-based alloys
SOLIDS:	15% ± 1%	RECOMMENDED	
WEIGHT/GAL:	7.5 lbs/gal ± 0.1	FILM THICKNESS:	For maximum corrosion resistance
VISCOSITY:	30-60 sec. Z4 @ 77° F		1.0-1.5 mils dry, applied in
COLOR:	Clear		multiple coats of 0.3-0.5 mils per coat.
GLOSS:	Very high. If desired a Flattening agent (Stan Chem 71X0202)can be added to reduce gloss Do not use over 25% of the flattening agent.	THEORETICAL COVERAGE:	150 sq. ft/gal. @1.0 mils, but varies depending on overspray, etc.
HARDNESS:	Pencil=2H	RECOATING:	After removal of accumulated surface dust and grime, reapply INCRAALAC®
APPLICATION:	Spray or dip	FLASHPOINT:	40 – 50° F (tag open cup)
REDUCTION:	None. If desired can be Reduced up to 2:1 with StanChem 79X0010	SHELF LIFE:	Stable up to 2 years from date of manufacture if kept in tightly closed containers between 40 – 90° F.
CURING:	Air dry to handle with 15 minutes, but needs 2 – 3 days minimum before exposure (7 days RECOMMENDED!)		